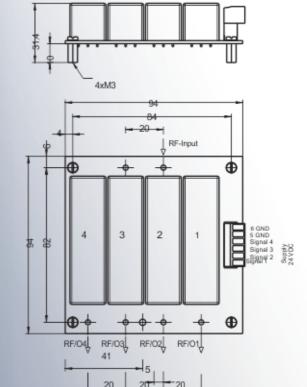


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Only one relay at the same time should be switched on.

A minimal pause of 100ms between the welding operations should be observed:

RF Switch Board for Ultrasonic Welder

Welder 1
min. Pause
100 ms
Welder 2

The modular board is available in following configurations:

Boards:

1 In - 2/3/4 Out - Art.: 18'473-2/3/4

Boards with LEMO sockets:

1 In - 2/3/4 Out - Art.: 18'487-2/3/4 1 In - 5/6/7/8 Out - Art.: 18'488-5/6/7/8 The RF switchboard is used to supply more than one ultrasonic vibration system from a single ultrasonic generator.

Designed for integration into an electrical control cabinet or customized switch boxes. If an application requires more than 4 outputs, it is possible to link two or more boards.

The relays are operated by the PLC of the machine control system.

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